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647.7712
Job Sheet 181407



Part No: 647.7712

Job Qty: 16 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A2 IPP REV:A NEW ISSUE 12-11-06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Machining-1		JBD 15/9/24
100	Hardinge	16 pcs	9/10/18	9/10/18	0.00	1.52	Hardinge		
110	QC	16 pcs	9/10/18	9/10/18	0.00	0.00	QC2 Machining-1		
120	QC	16 pcs	9/10/18	9/10/18	0.00	0.00	QC8 Machining-1		
130	Packaging	16 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1		
140	QC21-SA	16 Ea	9/10/18	9/10/18	0.00	0.00	QC21		

Part Op 100 - Machine as per folio FB148 FOLIO REV: _____ Deburr

Descriptions: 100 - Machine as per folio FB148 FOLIO REV: _____ Deburr

OCT 04 2018

OCT 05 2018

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3-09

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NR0.375	4130 Steel Round Bar .375"	.8000 ft (.05 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NR0.375	1	32	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Tube	0.580inches ± 0.030	0.610 0.550		
2	Strut Tube	0.375inches ± 0.010	0.385 0.365	Diameter	
3	Strut Tube	0.225inches + 0.005 - 0.001	0.230 0.224	Diameter	

